



UF-8051

B. E. - II (Sem. - III) (Civil) Examination

May/June - 2012

Concrete Technology

Time : 3 Hours]

[Total Marks : 100

Instructions :

(1)

नीचे दृशावेक निशानीवाणी विगतो उत्तरवडी पर अवश्य लपवी. Fillup strictly the details of signs on your answer book.	Seat No. :
Name of the Examination :	<input type="text"/>
<input type="text" value="B. E. - II (Sem. - III) (Civil)"/>	<input type="text"/>
Name of the Subject :	<input type="text"/>
<input type="text" value="Concrete Technology"/>	<input type="text"/>
Subject Code No. : <input type="text" value="8"/> <input type="text" value="0"/> <input type="text" value="5"/> <input type="text" value="1"/>	<input type="text"/>
Section No. (1, 2,.....): <input type="text" value="Nil"/>	<input type="text"/>
	Student's Signature

- (2) Programmable calculator is not permitted.
- (3) Figures to the right indicate full marks.
- (4) Assume suitable data wherever required and mention it clearly.
- (5) Attempt all questions.

1 Complete the following with the appropriate words/sentences. 10

- (i) Tremie is used for \_\_\_\_\_ concreting.
- (ii) The characteristic strength of concrete is defined as the strength below which not more than \_\_\_\_\_ percent of the test results are expected to fall.
- (iii) Drop bottom bucket is a method used for \_\_\_\_\_ concreting.
- (iv) There are \_\_\_\_\_ categories of exposure condition as per I.S.456-2000.
- (v) When the mixing of concrete is done at mixing plant and partially enroute the concrete is known as \_\_\_\_\_.

- (vi) Shotcrete is used to repair the \_\_\_\_\_ surfaces.
- (vii) American Concrete Institute method is based on \_\_\_\_\_ test of workability.
- (viii) Bulk volume of dry rodded coarse aggregate is used in \_\_\_\_\_ method of mix design.
- (ix) Pneumatically projecting mortar with high velocity on a surface is known as \_\_\_\_\_.
- (x) Fibers in concrete mainly improve the \_\_\_\_\_ strength.
- 2** (a) Write short notes on Ready Mixed concrete. **7**
- (b) Write short notes on damage assessment of structural elements. **7**
- (c) Describe hot weather concreting. **6**
- OR**
- 2** (a) Explain shotcrete and describe dry mix process for it. **7**
- (b) List out the factors affecting the result of rebound hammer test. **7**
- (c) Describe the under water concreting. **6**
- 3** (a) Distinguish between the nominal mix and design mix. **4**
- (b) Design the concrete mix by I.S. Method, The requirement of concrete mix is as under. **16**
- (i) Grade of concrete = M 25
- (ii) Standard deviation as per I.S.456-2000
- (iii) Degree of workability = 0.85
- (iv) Type of exposure = severe
- (v) Max. size of aggregate = 20mm
- (vi) Shape of Coarse aggregate = Angular

The test data of material is as under

- (i) Specific gravity of cement = 3.15
- (ii) Grade of cement = 53 grade OPC
- (iii) Specific gravity of CA = 2.8
- (iv) Specific gravity of F.A. = 2.7
- (v) Grading Zone of F.A. = Zone I

Use data given in table 1 to 8 wherever required. Also determine the quantity of ingredients required per bag of cement in field if C.A. absorbs 0.5% water and F.A. contains 2.0% free moisture.

- 4 (a) Attempt any **two** : 6
- (i) Explain Bulking of sand.
  - (ii) Discuss heat of hydration.
  - (iii) What are chemical and compound compositions of Portland cement ?
- (b) Explain compressive strength test of cement. 4
- (c) Which are the factors affecting the workability of concrete ? 6
- (d) Explain relation between workability and strength of concrete. 5
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- 5 (a) Determine the test for aggregate crushing value. 4
- (b) Determine the factors affecting durability of concrete. 4
- (c) Write short notes on : (any **two**) 6
- (i) Sulphate resisting cement.
  - (ii) Blast furnace slag.
  - (iii) Physical properties of Portland cement.

- 6 (a) Differentiate between Light weight concrete and Heavy concrete. 5
- (b) Explain how the impurities in water affect the quality of concrete. 5
- (c) Why admixtures are used in concrete ? Explain accelerator admixtures. 5

OR

- (c) What are the functions of bonding agent and pozzolana admixtures ? 5

**Table : 1 Standard Deviation for different grades of concrete**

<i>Grade of Concrete</i>	<i>Assumed Standard deviation N/mm<sup>2</sup></i>
<i>M10/M15</i>	<i>3.5</i>
<i>M20/M25</i>	<i>4.0</i>
<i>M30/M35/M40/M45/M50</i>	<i>5.0</i>

**Table : 2 Values of Tolerance Factor "t"**

<i>Accepted Proportion of Low Results</i>	<i>Value of "t"</i>
<i>1 in 5</i>	<i>0.84</i>
<i>1 in 10</i>	<i>1.28</i>
<i>1 in 15</i>	<i>1.5</i>
<i>1 in 20</i>	<i>1.65</i>
<i>1 in 40</i>	<i>1.86</i>
<i>1 in 100</i>	<i>2.33</i>

**Table : 3 Values of W/C and compressive strength**

<i>Compressive Strength in N/mm<sup>2</sup></i>	<i>W / C Ratio</i>
20	0.6
25	0.525
30	0.48
35	0.42
40	0.375
45	0.335

**Table : 4 Minimum cement content and maximum water cement ratio for different Exposure**

<i>S.N.</i>	<i>Exposure</i>	<i>Plain Concrete</i>			<i>Rein forced Concrete</i>		
		<i>Min. cement Content Kg / m<sup>2</sup></i>	<i>Max. Free Water Cement Ratio</i>	<i>Min. Grade of Concrete</i>	<i>Min. cement Content Kg / m<sup>2</sup></i>	<i>Max. Free Water Cement Ratio</i>	<i>Min. Grade of Concrete</i>
1	2	3	4	5	6	7	8
<i>I</i>	<i>Mild</i>	220	0.60	–	300	0.55	<i>M20</i>
<i>II</i>	<i>Moderate</i>	240	0.60	<i>M15</i>	300	0.50	<i>M25</i>
<i>III</i>	<i>Severe</i>	250	0.50	<i>M20</i>	320	0.45	<i>M30</i>
<i>IV</i>	<i>Very severe</i>	260	0.45	<i>M20</i>	340	0.45	<i>M35</i>
<i>V</i>	<i>Extreme</i>	280	0.40	<i>M25</i>	360	0.40	<i>M40</i>

**Table : 5 Approximate Entrapped Air Content**

<i>Maximum Size of Aggregate (mm)</i>	<i>Entrapped Air as % of Volume of Aggregate</i>
10	3.0
20	2.0
30	1.0

**Table : 6 Approximate sand and Water Content Per Cubic Metre of Concrete W/C=0.60, Workability = 0.80 C.F.  
For Concrete grade upto M35**

<i>Maximum Size of Aggregate (mm)</i>	<i>Water Content including surface water, per Cubic Metre of Concrete (kg)</i>	<i>Sand as percent of Total Aggregate by Absolute Volume</i>
10	200	40
20	186	35
30	165	30

**Table : 7 Approximate sand and Water Content Per Cubic Metre of Concrete W/C=0.35, Workability = 0.80 C.F.  
For Concrete grade above M35**

<i>Maximum Size of Aggregate (mm)</i>	<i>Water Content including surface water, per Cubic Metre of Concrete (kg)</i>	<i>Sand as percent of Total Aggregate by Absolute Volume</i>
10	200	28
20	180	25

**Table : 8 Adjustment of Values in Water Content and Sand Percentage for Other Conditions**

Change in Conditions Stipulated for Tables	<i>Adjustment Required in</i>	
	<i>Water Content</i>	<i>% Sand in Total Aggregate</i>
For sand conforming to Grading zone I, zone III or zone IV, IS : 383-1979	0	+1.5% for Zone I -1.5% for Zone III -3.0% for Zone IV
Increase or decrease in the value of compacting factor by 0.1	(+/-)3%	0
Each 0.5 increase or decrease in water - cement ratio	0	(+/-)1%
For rounded aggregate	(-)15 Kg	(-)7%

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